

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Cold Adhesive
<b>Description</b>	Blackhawk 5330 Roofing Adhesive is a single-component, asbestos-free, asphaltic commercial roofing adhesive designed to adhere modified bituminous membranes. It can be sprayed or applied using a squeegee. Blackhawk 5330 Roofing Adhesive is comprised of a special, low-odor formula that leads the bituminous roofing industry in adhesion.
<b>Features</b>	<ul style="list-style-type: none"> <li>• Single-component</li> <li>• Low odor</li> <li>• Cold-applied</li> <li>• Elastomeric</li> </ul>
<b>Uses</b>	Adhesive for single- and multi-ply SBS and select APP roofing membranes.
<b>Color</b>	Black
<b>Primer</b>	Self-priming
<b>Solids Content</b>	86% by weight
<b>Theoretical Coverage Rate</b>	1.5 – 2 gallons per square, depending on substrate
<b>VOC Value(s)</b>	<250 g/L (2.09 lbs/gal)
<b>Limitations</b>	Not all APP membranes are alike, and adhesion to these modified membranes should be tested. Do not use with membranes containing a burn-off film.

## SUBSTRATES & SURFACE PREPARATION

<b>All</b>	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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## MIXING & THINNING

<b>Mixing</b>	No mixing necessary
<b>Thinning</b>	Do not thin

## APPLICATION GUIDANCE

<b>Airless Spray</b>	Pump Size - 45:1 or greater Spray Hose - 200 ft x 3/4 in ID Whip - 15 ft x 1/2 in ID
<b>Squeegee</b>	1/4 in serrated squeegee

## CLEANUP & SAFETY

<b>Cleanup</b>	Mineral spirits or similar solvent
<b>Safety</b>	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
<b>Ventilation</b>	Use in well ventilated areas

## PACKAGING, HANDLING & STORAGE

<b>Shelf Life</b>	12 months at 75°F (24°C) When kept at recommended storage conditions and in original unopened containers.
<b>Storage Temperature &amp; Humidity</b>	0°F – 110°F (4°C – 43°C) 0 – 100% relative humidity
<b>Package Sizes &amp; Shipping Weights</b>	5 gallon pail - 50 lbs (22.6 kg) 55 gallon drum - 550 lbs (249.4 kg) 275 gallon tote - 2800 lbs (1270 kg) 350 gallon returnable tote - 3800 lbs (1724 kg)
<b>Storage</b>	Storage indoors is recommended. Always inspect the product prior to use.

## PERFORMANCE DATA

Lap shear testing after 24 hours has shown that Blackhawk 5330 meets or exceeds the performance attributes of ASTM D3019.

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