

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Urethane asphalt joint sealant
<b>Description</b>	Tufchem II Joint Sealant is a black non-sag, 2-component flexible urethane asphalt joint sealant.
<b>Uses</b>	<ul style="list-style-type: none"> <li>• Vertical and horizontal expansion joints</li> <li>• Concrete and metal surfaces</li> </ul>
<b>Features</b>	<ul style="list-style-type: none"> <li>• Chemical resistant</li> <li>• Good elongation and recovery</li> <li>• Easy to mix</li> <li>• High bond strength</li> </ul>
<b>Limitations</b>	<ul style="list-style-type: none"> <li>• Not suitable for heavy traffic areas.</li> <li>• Limited resistance to ultraviolet light</li> <li>• Not for use beyond its chemical resistance or thermal capabilities. Consult ErgonArmor with specific questions.</li> </ul>

## INSTALLATION GUIDANCE

<b>Reference Specifications</b>	CES-334 Mixing of Tufchem II Membrane CES-130 Installation of Joint Sealants
<b>Installation Conditions</b>	Tufchem II Joint Sealant is formulated for ideal handling at 70°F (21°C). Materials and substrate should be acclimated to the air temperature prior to installation, and the air temperature should be between 50°F (10°C) and 90°F (32°C) during installation and cure. Bonding surfaces must be clean, dry and neutral pH.
<b>Ratio</b>	45.0 base: 1.0 hardener
<b>Mixing</b>	Mix Part A base for 1 minute. Slowly add Part B Urethane Asphalt Hardener to Part A. Mix thoroughly for 3 full minutes. Do not mix partial kits.
<b>Work Life</b>	45-60 minutes at 70°F (21°C)  Work life is shorter at higher temperatures.
<b>Cleanup</b>	Mineral spirits

## CURE TIME

<b>Temperature</b>	<b>Tack Free</b>	<b>Full Cure</b>
70°F (21°C)	2-4 hours	72 hours

## SAFETY

<b>Safety</b>	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
<b>Ventilation</b>	Provide thorough air circulation during and after application until the material has cured when used in enclosed areas.

**PACKAGING & ESTIMATING**

Product	Code	Packaging
Tufchem II Joint Sealant Kit	29570	1.5 gallon kit

A 1.5 gallon kit consists of 1 x 12.8 lb pail of Part A base and 1 x 130 gm bottle of Part B hardener.

Theoretical Coverage	
	1/2 x 1/2 inch - 115 lineal feet (35 m) per unit
	1/2 x 1 inch - 58 lineal feet (17 m) per unit
	1 x 1 inch - 29 lineal feet (8.8 m) per unit

**Storage & Shelf Life**

Maintain products in original packaging and sealed until ready for use. Estimated shelf life of Tufchem II Joint Sealant components is 12 months when stored in a dry area at 70°F (21°C). Actual shelf life may vary with storage conditions.

If there is any question with respect to the quality of the components, check reactivity prior to use. For assistance consult with ErgonArmor.

**TYPICAL PHYSICAL PROPERTIES**

Property	Typical Value
Color	Black
Consistency	Non-sag
Density, ASTM C138	8.5 lb/gal (1,020 kg/m <sup>3</sup> )
Cured hardness, Shore A	30-40
Tensile strength, ASTM D412	>120 psi (1.5 MPa)
Elongation, ASTM D412	>100%
Adhesion to concrete, ASTM C321	Exceeds strength of concrete
Adhesion to steel, ASTM D412	>120 psi (1.5 MPa)
Primer for concrete	Penntrowel™ Epoxy Primer or Novocoat™ SC1100 Concrete Primer

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