

SELECTION & SPECIFICATION DATA

Type	Asphalt Cutback Primer
Description	Blackhawk 5164 Asphalt Primer is a quick-drying, highly penetrating primer to be used in conjunction with modified bituminous roofing materials. It dries consistently under varying weather conditions, and employs a quick dry proprietary solvent that yields a firm residue once cured.
Uses	Primer for roofing substrates using hot, cold and torch applied asphalt roof membranes.
Color	Black
Theoretical Coverage Rate	0.35 – 0.6 gal/100 square feet
VOC Value(s)	<350 g/L (2.92 lbs/gal)

SUBSTRATES & SURFACE PREPARATION

Concrete	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
-----------------	--

MIXING & THINNING

Mixing	No mixing necessary
Thinning	Do not thin

APPLICATION EQUIPMENT GUIDELINES

Spray Application	Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.
Airless Spray Single Leg	Pump Size 15:1 or greater Hose diameter: 3/8 in Tip size: 0.019 in – 0.021 in
Brush	Apply with a wide fiber brush in order to create a smooth uniform film.
Roller	Use a low nap phenolic core roller.

CLEANUP & SAFETY

Cleanup	Mineral spirits or equivalent solvent.
Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
Ventilation	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

PACKAGING, HANDLING & STORAGE

Shelf Life	12 months at 75°F (24°C) when kept at recommended storage conditions and in original unopened containers.
Storage Temperature	40°F – 110°F (4°C – 43.3°C)
Storage	Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.
Package Sizes	5 gallon pail (4.7 gallons net fill) 55 gallon drum (53 gallons net fill)

PERFORMANCE DATA

Specifications	Category	Results
ASTM D41	-	Pass

Rev 10/2020

TERMS AND CONDITIONS OF SALE

While statements, technical information and recommendations contained herein are based on information our company believes to be reliable, nothing contained herein shall constitute any warranty, express or implied, with respect to the products and/or services described herein and any such warranties are expressly disclaimed. We recommend that the prospective purchaser or user independently determine the suitability of our product(s) for their intended use. No statement, information or recommendation with respect to our products, whether contained herein or otherwise communicated, shall be legally binding upon us unless expressly set forth in a written agreement between us and the purchaser/user. For all Terms and Conditions of Sale see ergonarmor.com.