

**1. Identification**

<b>Product identifier</b>	<b>PENNTROWEL™ Epoxy Primer Hardener</b>	
<b>Other means of identification</b>	None.	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Company Name</b>	ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc.	
<b>Address</b>	2829 Lakeland Drive Jackson, MS 39232 USA	
<b>After hours telephone number</b>	1-800-222-7122	
<b>Normal work hours telephone number</b>	1-877-982-7667	
<b>Website</b>	www.ergonarmor.com	
<b>E-mail</b>	sds@ergon.com	
<b>Emergency 24-hour telephone number</b>	CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887	
<b>Information on operation hours</b>	8:00 a.m. to 5:00 p.m.	

**2. Hazard(s) identification**

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning	
<b>Hazard statement</b>	Harmful if swallowed. Causes skin irritation. Causes serious eye irritation.	
<b>Precautionary statement</b>		
<b>Prevention</b>	Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves. Wear eye protection/face protection.	
<b>Response</b>	Specific treatment (see this label). IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.	
<b>Storage</b>	Store away from incompatible materials.	
<b>Disposal</b>	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.	
<b>Supplemental information</b>	None.	

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Fatty acids, C18 Unsatd., dimer, reaction products with polyethylenepolyamines		68410-23-1	85 - 95
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL		90-72-2	5 - 15

### 4. First-aid measures

#### Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Move to fresh air. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately. Call a POISON CENTER or doctor/physician if you feel unwell. Call a physician if symptoms develop or persist.

#### Skin contact

Take off immediately all contaminated clothing. Remove and isolate contaminated clothing and shoes. Immediately flush skin with plenty of water. Wash off with soap and plenty of water. Wash off with warm water and soap. Get medical attention immediately. For minor skin contact, avoid spreading material on unaffected skin. Call a POISON CENTER or doctor/physician if you feel unwell. Get medical attention if irritation develops and persists. Wash clothing separately before reuse.

#### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately. If eye irritation persists: Get medical advice/attention. Get medical attention if irritation develops and persists.

#### Ingestion

Do not use mouth-to-mouth method if victim ingested the substance. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. If ingestion of a large amount does occur, call a poison control center immediately.

#### Most important symptoms/effects, acute and delayed

Upper respiratory tract irritation. Irritation of nose and throat. Irritation of eyes and mucous membranes. Prolonged exposure may cause chronic effects. May cause allergic skin reaction. Irritant effects.

#### Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

#### General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Take off contaminated clothing and shoes immediately. Take off all contaminated clothing immediately. Consult a physician. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Keep victim warm. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Water Spray or Fog. Foam. Carbon dioxide (CO2). Powder.

#### Unsuitable extinguishing media

Not available.

#### Specific hazards arising from the chemical

No unusual fire or explosion hazards noted.

#### Special protective equipment and precautions for firefighters

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

#### Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

**Specific methods** In the event of fire, cool tanks with water spray. Move container from fire area if it can be done without risk.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Avoid inhalation of vapors or mists. Avoid skin contact and inhalation of vapors during disposal of spills.

**Methods and materials for containment and cleaning up** Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth or absorbent material then place into containers. Prevent product from entering drains.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Avoid breathing vapor. Avoid contact with skin. Avoid contact with eyes. Do not get this material on clothing. Avoid contact with clothing. Use personal protective equipment as required. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Do not use in areas without adequate ventilation. Wear positive pressure self-contained breathing apparatus (SCBA). Avoid prolonged exposure. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Wash thoroughly after handling. Avoid release to the environment. Do not empty into drains.

**Conditions for safe storage, including any incompatibilities** CAUTION Store locked up. Keep away from heat, sparks and open flame. Store in a well-ventilated place. Store in original tightly closed container. Keep container tightly closed. Keep container dry. Store in a closed container away from incompatible materials. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children. Use care in handling/storage. Store in accordance with local/regional/national/international regulation.

## 8. Exposure controls/personal protection

**Occupational exposure limits** This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Do not get in eyes. Avoid contact with eyes. Wear eye/face protection. Chemical goggles are recommended. Face-shield. Eye wash fountain is recommended. Goggles/face shield are recommended.

#### Skin protection

**Hand protection** Wear protective gloves.

**Other** Avoid contact with the skin. Wear appropriate chemical resistant clothing. Chemical resistant gloves. Wear protective gloves. Wear chemical protective equipment that is specifically recommended by the manufacturer. It may provide little or no thermal protection.

**Respiratory protection** Wear positive pressure self-contained breathing apparatus (SCBA). Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Not available.

**General hygiene considerations**

When using, do not eat, drink or smoke. Do not get in eyes. Avoid contact with eyes. Avoid contact with skin. Avoid contact with clothing. Wash hands after handling. Wash hands before breaks and immediately after handling the product. Wash hands after handling and before eating. Keep away from food and drink. Contaminated work clothing should not be allowed out of the workplace. Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Amber.
<b>Odor</b>	Amine-like.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	> 400 °F (> 204.44 °C)
<b>Flash point</b>	> 212.0 °F (> 100.0 °C) Tag Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Partly soluble
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Specific gravity</b>	0.98 @25 deg C
<b>VOC</b>	< 1 %

**10. Stability and reactivity**

<b>Reactivity</b>	Not available.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Avoid contact with acids and alkalis. Strong oxidizing substances. Copper Chlorinated compounds.
<b>Hazardous decomposition products</b>	Nitrogen oxides (NOx). Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Harmful in contact with skin. Causes skin irritation. Not classified. Not available
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Irritant effects.

### Information on toxicological effects

<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation. None known. May be irritating to eyes. Not available.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	None known. Not available.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Not available.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Not available  
Not classifiable as to carcinogenicity to humans.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	Not available. Not classified.
<b>Specific target organ toxicity - single exposure</b>	Not available.
<b>Specific target organ toxicity - repeated exposure</b>	Not available.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Not expected to be hazardous by WHMIS criteria.
<b>Further information</b>	This product has no known adverse effect on human health.

## 12. Ecological information

<b>Ecotoxicity</b>	Not expected to be harmful to aquatic organisms.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	Not available.
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	Not available.

## 13. Disposal considerations

**Disposal instructions** Contract with a disposal operator licensed by the Law on Disposal and Cleaning. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. Dispose in accordance with all applicable regulations.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**Classified hazard categories** Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations** California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	05-17-2021
<b>Revision date</b>	05-18-2021
<b>Version #</b>	02
<b>Further information</b>	HMIS® is a registered trade and service mark of the NPCA.
<b>NFPA ratings</b>	Health: 2 Flammability: 0 Instability: 0
<b>References</b>	ACGIH EPA: AQUIRE database NLM: Hazardous Substances Data Base HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices US. IARC Monographs on Occupational Exposures to Chemical Agents
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
<b>Revision information</b>	Physical & Chemical Properties: Multiple Properties Toxicological information: Acute toxicity Transport Information: Material Transportation Information Other information, including date of preparation or last revision: Disclaimer Other information, including date of preparation or last revision: References